

Technical Data Sheet

Lucent Pp TPP-0310-20

Polypropylene Homopolymer
LyondellBasell Industries
Engineering Plastics

Product Description

20% Talc Filled, Homopolymer Polypropylene

Melt Flow Adjustable for Application

Colors Available

Add "U" for UV Stabilized

Add "H" for Heat Stabilized

GMP.PP.087R

General

Filler / Reinforcement	• Talc, 20% Filler by Weight
Features	• Homopolymer
Appearance	• Colors Available
Processing Method	• Injection Molding

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.05	1.05 g/cm ³	ASTM D792

Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield)	4800 psi	33.1 MPa	ASTM D638
Tensile Elongation (Break)	> 10 %	> 10 %	ASTM D638
Flexural Modulus	320000 psi	2210 MPa	ASTM D790
Flexural Strength	7400 psi	51.0 MPa	ASTM D790

Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact (0.125 In (3.18 Mm))	0.50 ft·lb/in	27 J/m	ASTM D256

Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load 264 Psi (1.8 Mpa), Unannealed	170 °F	76.7 °C	ASTM D648

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	2.0 to 3.0 hr	2.0 to 3.0 hr
Processing (Melt) Temp	428 to 500 °F	220 to 260 °C
Mold Temperature	86 to 140 °F	30 to 60 °C

Notes

These are typical property values not to be construed as specification limits.